

# Y5808



## High Density Polyethylene

## Woven Sacks

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### Product Description:

HDPE Y5808 is a natural colored grade produced

with the latest Mitsui CX slurry polymerization

Technology exhibiting following features:

- ✓ High Tear Strength
- ✓ Excellent processability

HDPE Y5808 is recommended for following

applications:

- ✓ Stretched Tapes
- ✓ Woven Sacks & Tarpaulin

### Typical Properties:

Sr. No.	Properties	Test Method	Units	Values*
<b>Physical Properties</b>				
1	Melt Flow Index ( 190°C & 2.16 kg)	ASTM D1238	g / 10 min	0.80
2	Density (at 23 °C)	ASTM D1505	gm/cm <sup>3</sup>	0.958
<b>Mechanical Properties</b>				
3	Tensile Strength @ Yield	ASTM D638	MPa	30
4	Tensile Strength @ Break	ASTM D638	MPa	38
5	Elongation @ Break	ASTM D638	%	>500
6	Charpy Impact Strength	ISO 179-1	KJ/m <sup>2</sup>	6
7	Notched Izod Impact Strength (at 23 °C)	ASTM D256A	J/m	120
8	Flexural Modulus	ASTM D790A	MPa	1100
9	Hardness	ASTM D2240	Shore D	65
10	ESCR (F50, 10% Igepal soln. v/v)	ASTM D1693B	Hrs	30
<b>Thermal Properties</b>				
11	Vicat Softening Point (10N)	ASTM D1525	°C	123
** ** Mechanical Properties tested on Compression Molded type IV Specimen.				
* Typical Values and not to be taken as specification limits, values may change without any prior notice.				

Recommended Processing Temperature: 200 – 240 °C

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**Regulatory Requirements:**

HDPE raffia grade Y5808 shall meet the requirements stipulated in IS 10146:1982 on 'Specification of Polyethylene for safe use in contact with Foodstuff, Pharmaceutical & Drinking water'. The grade and Additives incorporated in this grade shall meet the positive list of [www.opalindia.in](http://www.opalindia.in). The Grade and the additives incorporated in it shall also comply with the FDA: CFR Title 21,177.1520, Olefin Polymers.

**Storage & Handling:**

Prevent Polyethylene Material from direct exposure to sunlight & heat to avoid quality deterioration. The storage location should be dry, dust free and the Storage temperature should not exceed 50 °C. Non - compliance to these precautionary measures can lead to degradation of the product causing Color changes, Odor & inadequate product performance.

**Health and Safety Information:**

The product described herein may require precautions in handling and use because of toxicity, flammability, or other consideration. The Material Safety Data Sheet (MSDS) contains the available product health and safety information for this material and can be found at [www.opalindia.in](http://www.opalindia.in). Before using any material, a customer is advised to consult the MSDS for the product under consideration for use.

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**ONGC Petro additions Ltd**

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