



52GB001

HIGH MOLECULAR WEIGHT HIGH DENSITY POLYETHYLENE LARGE VOLUME BLOW MOULDED CONTAINERS

52GB001 is a High Molecular Weight High Density Polyethylene (HMHDPE) blow moulding grade with very good impact strength, stiffness and good ESCR produced. It possesses medium molecular weight distribution and easy processability. 52GB001 can readily be processed on most of the large volume blow moulding machines with accumulators.

Typical Characteristics*			
Property	Test Method	Unit	Typical Value**
Melt Flow Index (190°C/10.0 kg)	ASTM D1238	gm/10 min	0.40
Melt Flow Index (190°C/21.6 kg)	ASTM D1238	gm/10 min	2.3
Density (23°C)	ASTM D1505	gm/cm ³	0.952
Tensile Strength at Yield	ASTM D638	MPa	30
Elongation at Yield	ASTM D638	%	10
Flexural Modulus	ASTM D790	MPa	1100
Notched Izod Impact Strength	ASTM D256	J/m	No Break
Vicat Softening Point	ASTM D1525	°C	126

*Typical Characteristics and not to be taken as specifications

**Mechanical Properties are on Compression moulding

Applications

Large containers upto 240L.

Regulatory Information

Meets the requirements stipulated in standard IS : 10146-1982 on "Specification for Polyethylene for safe use in contact with foodstuffs, pharmaceuticals, and drinking water". It also conforms to the positive list of constituents as prescribed in IS : 10141-1982. The grade and the additives incorporated in it also comply with the FDA:CFR Title 21, 177.1520, Olefin polymers.

Storage Recommendations

- Bags should be stored in dry / closed conditions at temperatures below 50°C and protected from UV / direct sunlight.

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