

EVATANE[®] 28-25

EVATANE[®] 28-25 is a random ethylene-vinyl acetate copolymer.

- The high Vinyl Acetate content of EVATANE[®] 28-25 brings softness, flexibility and polarity. EVATANE[®] 28-25 is compatible with most tackifying resins and waxes and is an efficient and easy handling product for hot melt adhesives formulations.
- EVATANE[®] 28-25 delivers high cohesive strength with most fillers and can be used to produce masterbatches or HFFR compounds. EVATANE[®] 28-25 is also suitable for film extrusion.

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Typical Properties

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Vinyl Acetate Content	FTIR (internal method)	%.-wt.	28
Melt Index (190°C/2.16kg)	ISO 1133	g/10min.	25
Melting Point	ISO 11357-3	°C	71
Density	ISO 1193	g/cm ³	0.95
Vicat Softening Temperature (10N) ¹	ISO 306 / ASTM D1525	°C	<40
Ring & Ball Temperature	ASTM E28 / NF EN 1238	°C	120
Elongation at Break ¹	ISO 527-2 / ASTM D638	%	1000
Tensile Strength at Break ¹	ISO 527-2 / ASTM D638	MPa	14
Hardness Shore A ¹	ISO 868 / ASTM D2240		75

¹: On compression molded samples.
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Processing

EVATANE[®] 28-25 can be processed on most conventional equipment used for thermoplastics. It is recommended to avoid melt temperatures above 230°C and to purge the equipment after a run is completed.

Storage, Handling & Safety

EVATANE[®] 28-25 should be stored away from heat, humidity and UV-light. Improper storage conditions may cause degradation and could have consequences on physical properties of the product.

Safety data sheet as well as information on handling and storage of the EVATANE[®] 28-25 are available upon request to your SK Functional Polymer representative.

Shelf Life

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Three years from the date of delivery, in unopened packaging. For any use above this limit, please refer to our technical services.

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